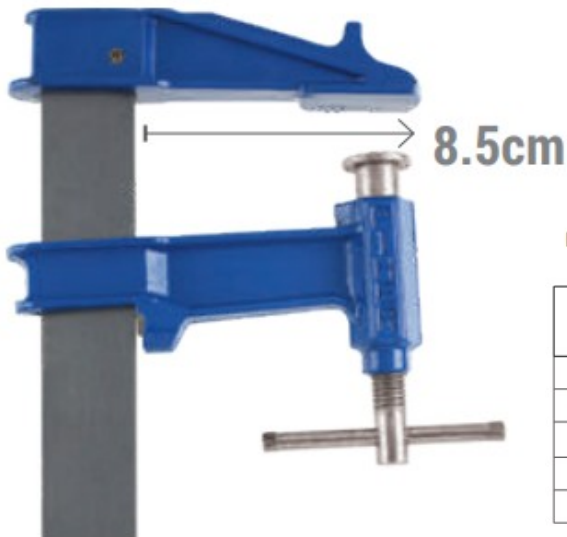


# PIHER®

ISO 9001  
ISO 14001





## PISTON CLAMP E



LLANTA · BAR 30 x 8 mm

FUERZA MÁXIMA  
MAXIMUM PRESSURE

900Kg

| COD   |  cm |  cm |  cm | Kg   |  |
|-------|--|--|--|------|---|
| 03015 | 15   | 8,5  | 7  | 1,10 | 5   |
| 03020 | 20   | 8,5  | 7  | 1,20 |   |
| 03030 | 30   | 8,5  | 7  | 1,40 |   |
| 03040 | 40   | 8,5  | 7  | 1,50 |   |
| 03060 | 60   | 8,5  | 7  | 1,70 |   |

## MAIN FEATURES

- Piston Clamp using a double threaded screw which doubles the pressure and speed and allows work on uneven surfaces, tubes, etc.
- Non-slip brake preventing the tool from loosening or losing grip in jobs involving bangs or vibrations
- Rolled spring steel bar which gives maximum pressure held throughout the whole job.
- Nodular cast iron jaws.

## MATERIALS AND FINISHING

All raw materials without exception used in Ind. Piqueras tools come from countries within the European Union. This guarantees maximum quality and permits easy and full control.

## FOUNDRY WORK

-**Malleable Grey:** EN-GJMW 400-5 quality under EN1567 rule. Finishing, thermal decarburising treatment, shot blasting, phosphating and electrostatic RAL 5010 blue colour epoxy polyester painting.

-Guaranteed tracking realised using the alphanumeric codes embossed on all pieces throughout their whole productive life--casting date and number and its place in the tooling.

## FOUNDRY

The cast iron pieces used in our tools easily and clearly pass all kinds of tests on hardness, resistance and elasticity.

All the pieces carry a casting date and number which make all quality controls easier and allow a complete tracking of the piece. The careful design also guarantees optimum mechanical performance.

## BAR

-30x8 mm bar

-DIN C-60 quality (90 Kg/m<sup>2</sup> pressure) heat rolled.

-Shot blasting finish giving stability and cleanliness.

-Single coat rust-proof dark grey painting finish.

-All pieces are packed and labelled with date and number and stored in our warehouses until used permitting full tracking

## BRAKE

Anti-slip tempered steel on moving jaw

Stop to prevent loss

## SREWS

White zinc coated steel without Hexavalent-Chromium

## PACKING AND LABELLING

In packets of five bound with plastic bands and cling film wrapped.

Individually coded label EAN-13

## RULES

No special safety rulings applied

All work carried out following ISO:9001 and ISO :14001 rules